



Formaldehyde Vapor Sensor

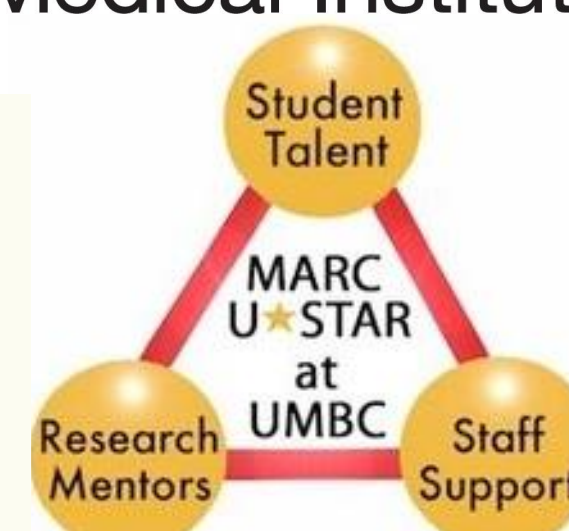
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MOTIVATION

- Various environmental factors that threaten the longevity of art pieces in a museum setting
- Volatile organic compounds, such as formaldehyde is important to detect because of its deleterious effect on art pieces and museum patrons
- Here we designed and fabricated a formaldehyde vapor sensors that is:

- Cost effective
- Small and nonintrusive
- Wireless
- Low maintenance

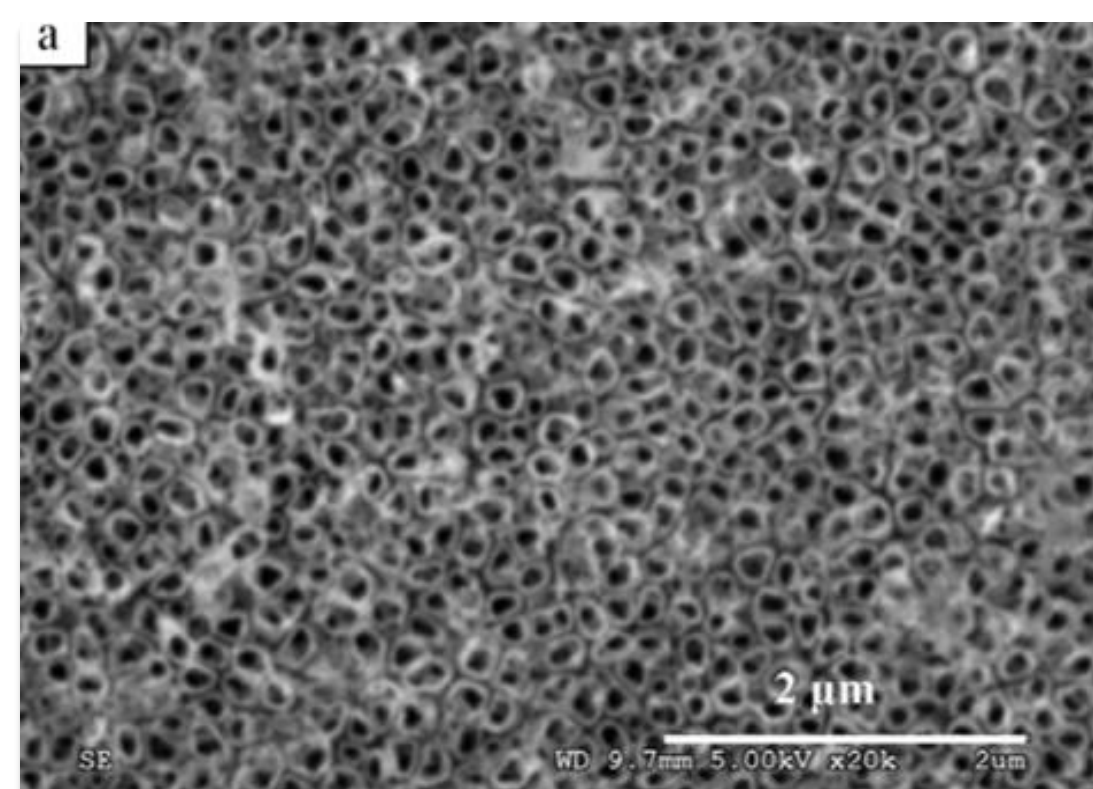
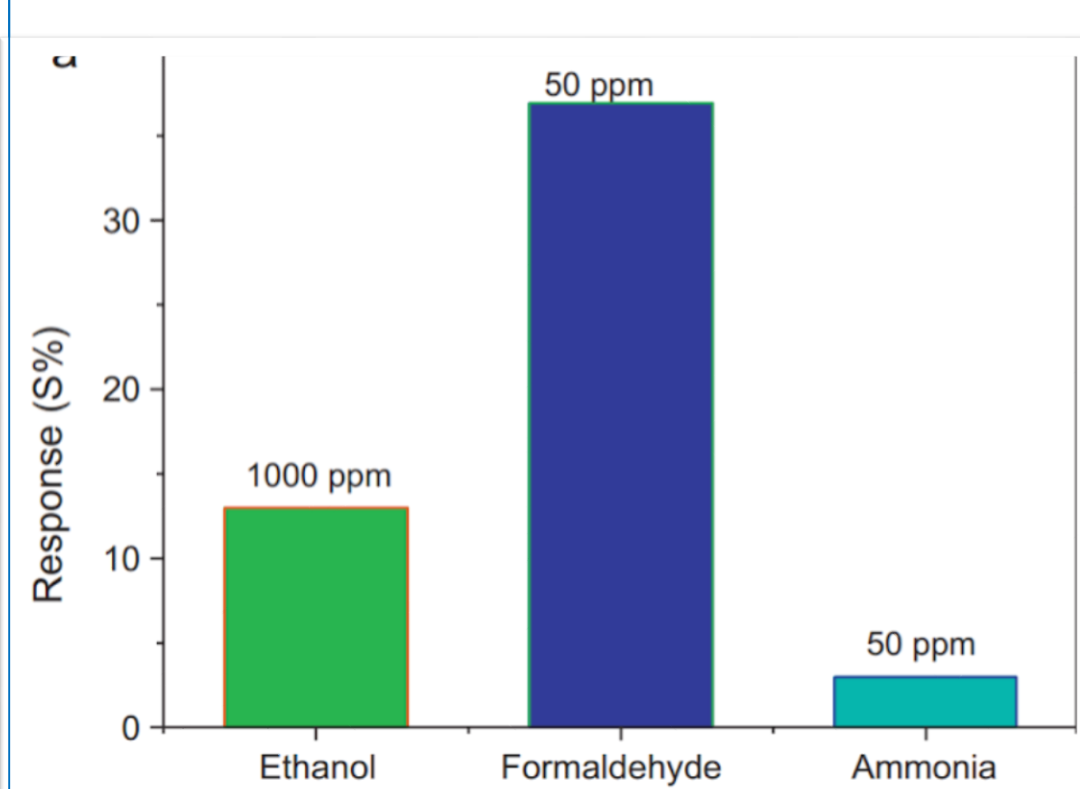


Crystals forming on ceramic piece due to exposure to formic Acid
The Walters Art Museum Part 11051

PREVIOUS WORK

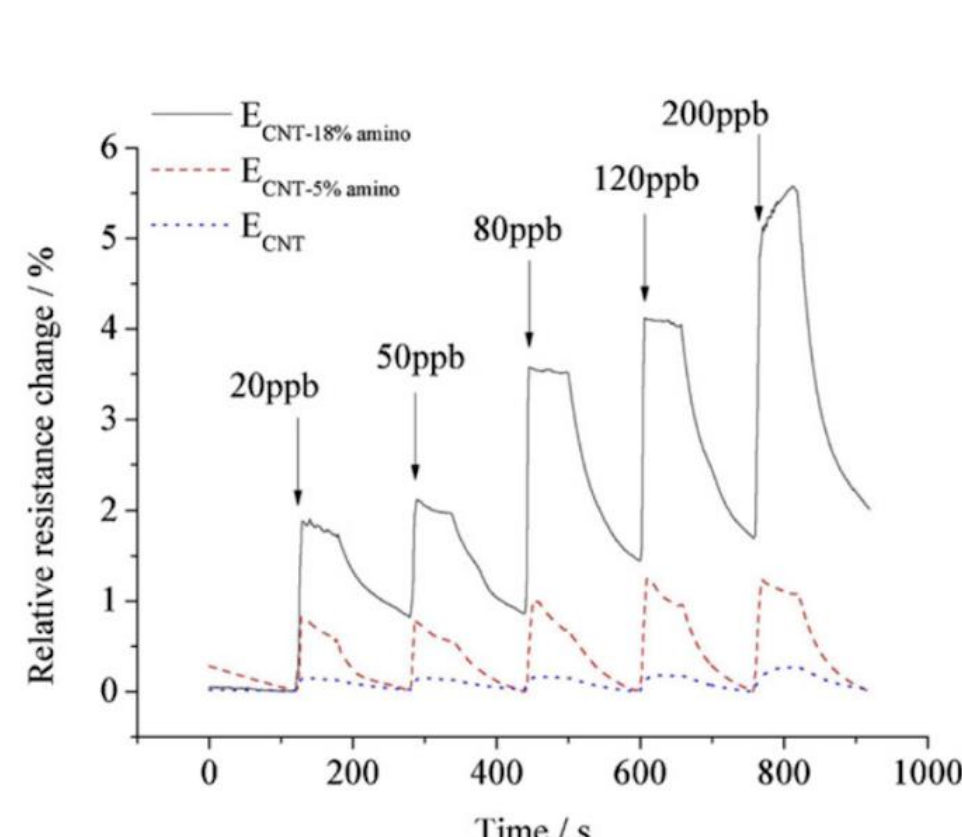
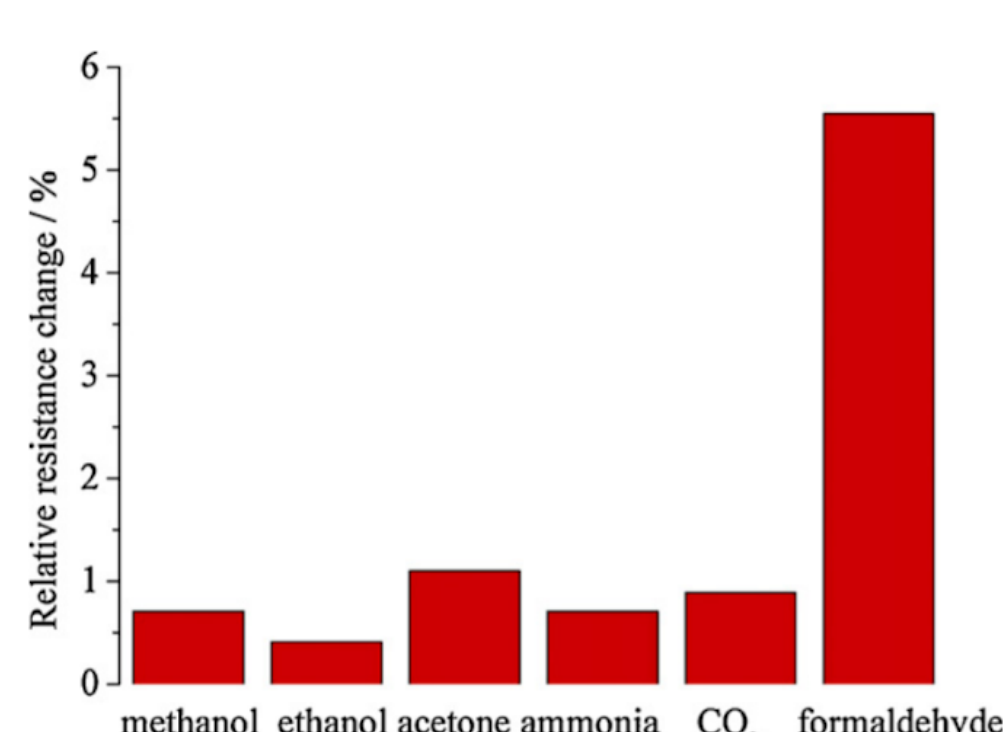
A Selective Room Temperature Formaldehyde Gas Sensor using TiO₂ Nanotube Arrays

- Gas sensor made up of TiO₂ nanotubes on substrate
- Nanotubes made by electrochemical anodization
- Demonstrated response to 10 to 50 ppm formaldehyde
- Good selectivity compared to other gases
- Detection limit: 0.04 ppm



Multi-Wall carbon Nanotube Gas Sensors Modified with Amino-Group to detect low Concentration of Formaldehyde

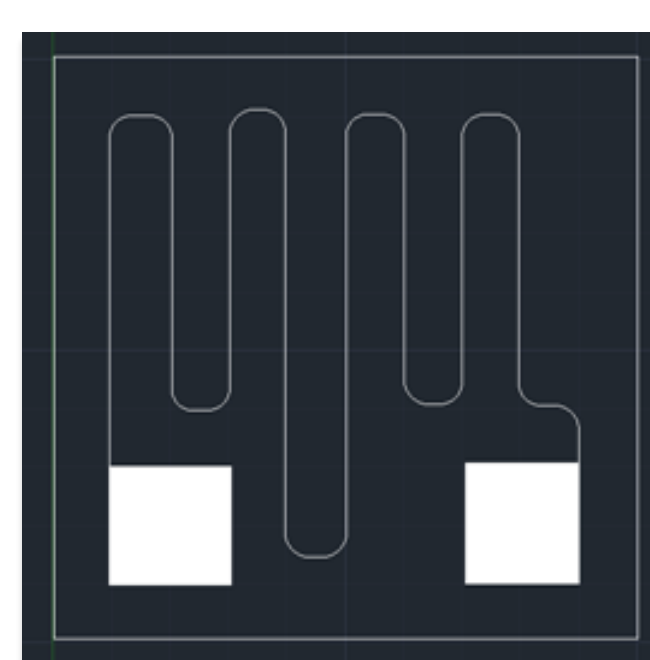
- Sensors with MWCNTs modified with amino-groups
- Amino groups initiate chemical absorption
- Displayed high selectivity and fast response



SENSOR FABRICATION

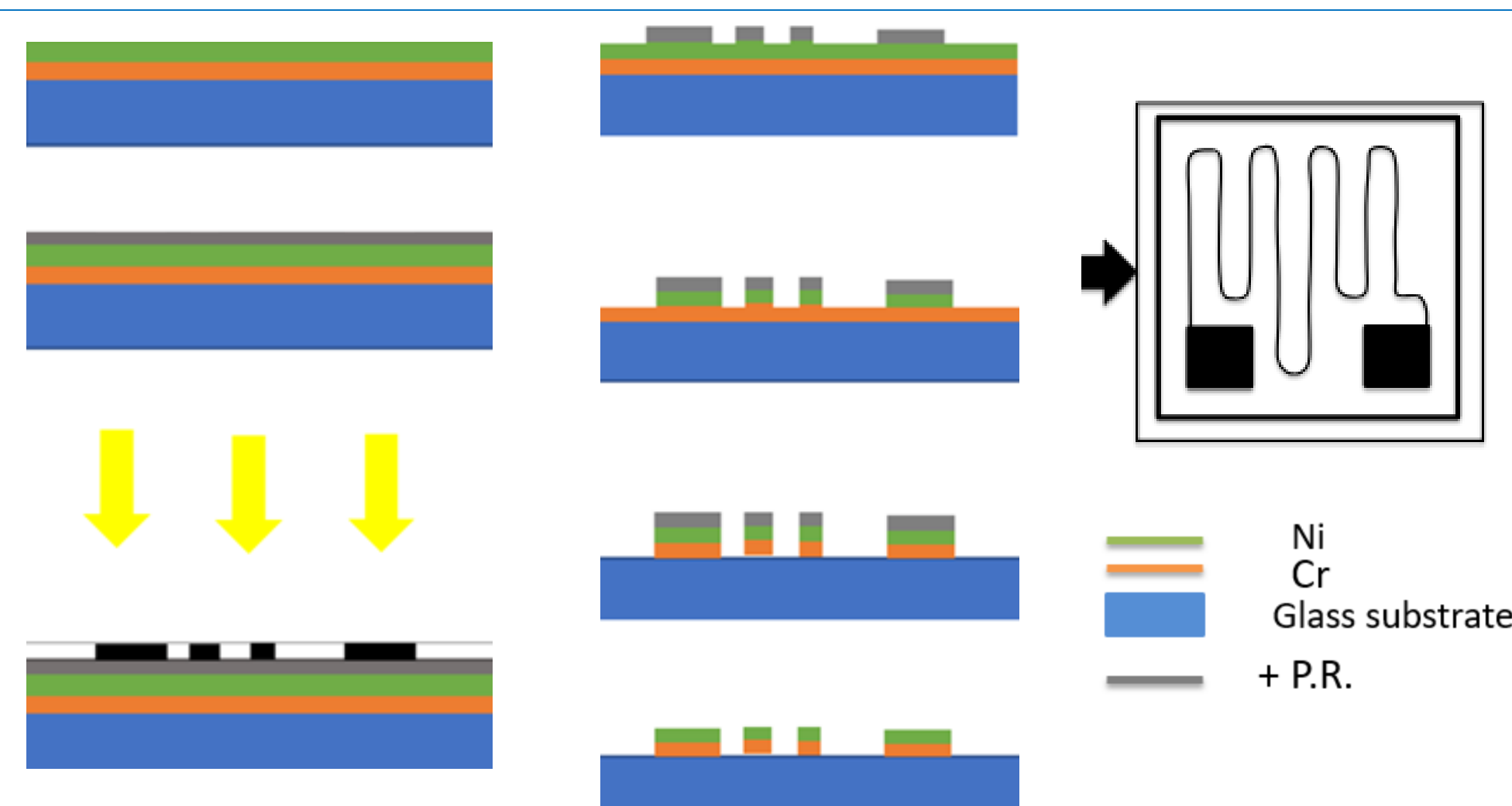
AutoCAD Serpentine Pattern

- AutoCAD → Serpentine pattern → resistive sensor
- Determine the resistance of the sensor where **R** is resistance in Ohms, **L** length of pattern, and **A** is the cross sectional area



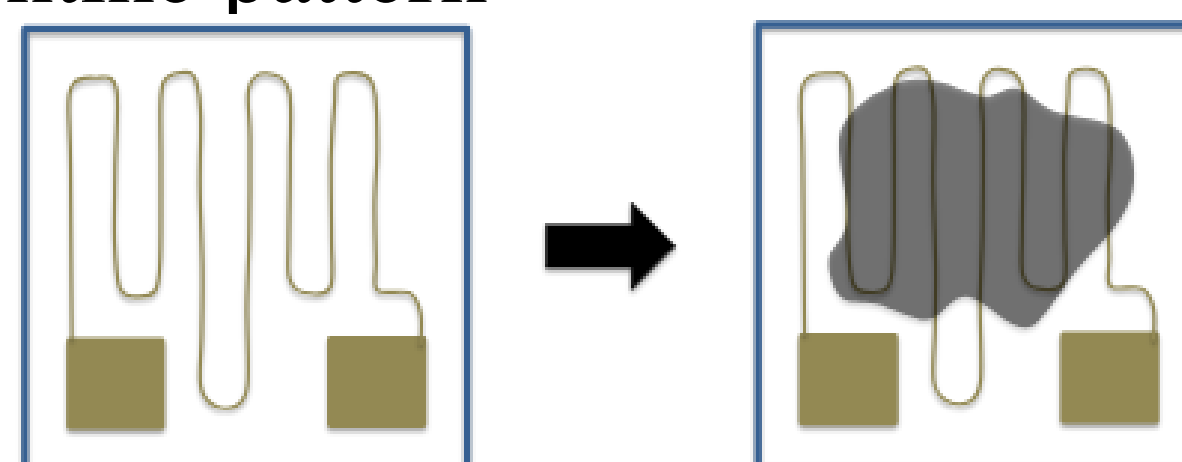
Photolithography

- Photolithography was used to transfer the serpentine pattern on to a Ni/Cr substrate



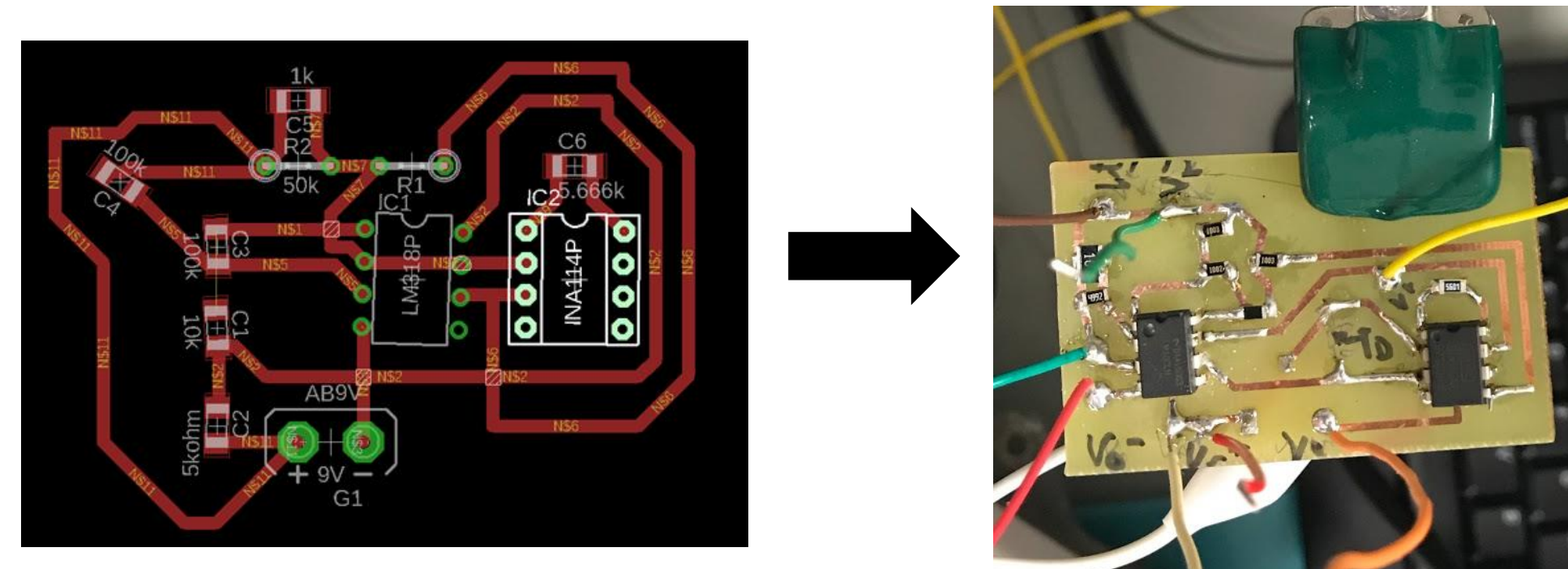
Carbon Nanotubes Application

- Carbon Nanotubes shown to increase sensitivity to vapor detection
- Carbon nanotubes applied to a cellulose wafer to make a film that is then applied over serpentine pattern



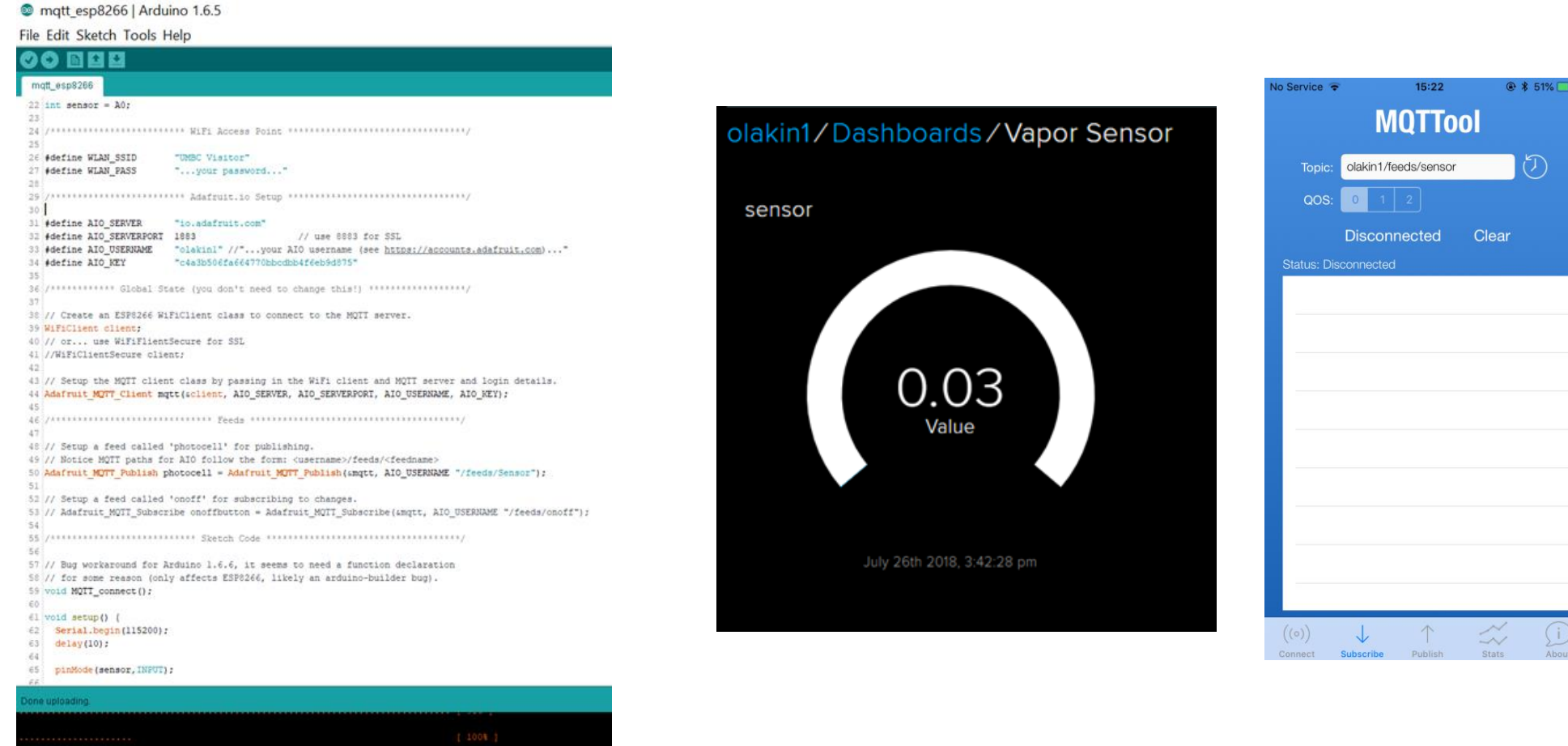
ANDERSON LOOP

- Anderson loop circuit was implemented on PCB to provide a constant current to the vapor sensor.
- Once fabricated, resistors and Op-amps soldered onto the board
- Constant current produces less noise which leads to more accurate results



WIRELESS INTEGRATION

- Cost effective wireless microcontroller used to connect sensor to mobile App
- Multiple sensors can be connected at once
- Real time responses

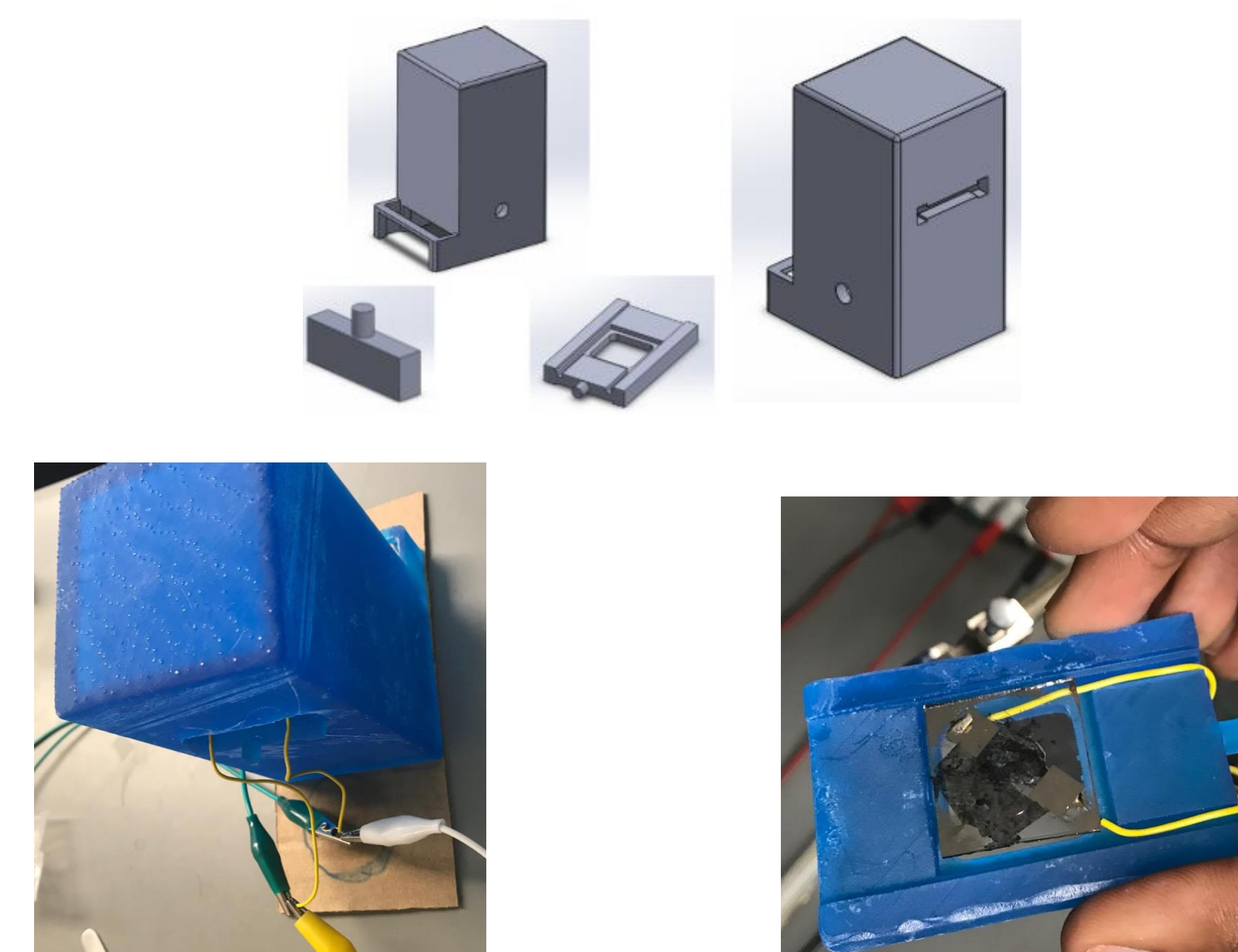


References

1. Lin, Shiwei & Li, Dongrong & Wu, Jian & Li, Xiaogan & Akbar, S.A.. (2011). Sensors and Actuators B: Chemical. 156. 505-509.
2. Xie, Haifen & Sheng, Changhao & Chen, Xin & Wang, Xingyan & Li, Zhi & Zhou, Jia. (2012). Sensors and Actuators B: Chemical. 168. 34-38.

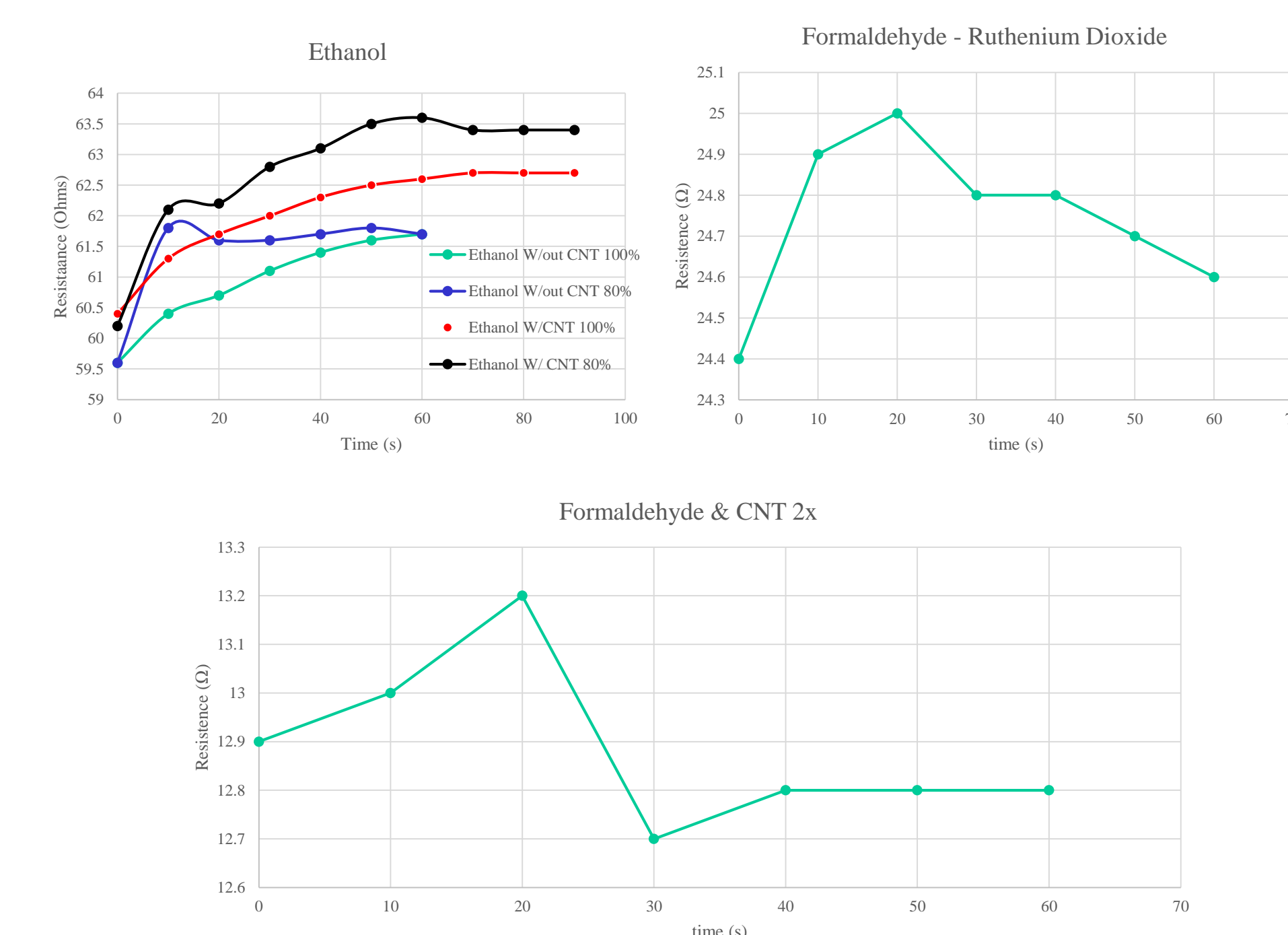
EXPERIMENTAL SETUP

- Ethanol, Methanol, Acetone, Isopropyl Alcohol, and Formaldehyde
- Vapor chamber used for vapor exposures



RESULTS

- Gold modified with either CNT or Ruthenium Oxide were used as the vapor sensing element.



CONCLUSION

- Gold Substrate showed promising results and resistance to temperature affects
- Reversibility shown
- Wireless component allows for ease of use
- Small concentrations are able to be detected

FUTURE WORK

- Continue testing with gold modified substrate
- Improve experimental set-up for vapor exposures
- Testing with room temperature vapors
- Implementation at the Walters Museum

ACKNOWLEDGEMENT

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